

1. Using an 8mm T-Handle or socket, remove the seat and both radiator shrouds. Keeps all hardware as it will be reused.
2. By pressing outward on the radiator louver at the top outer mount and forward on the whole louver, remove the radiator louver. (FIG 1)
3. Using an 8mm T-Handle or socket, remove the radiator mounting bolt. (FIG 2) You will reuse the mounting bolt but not the washer. On the right side of the CRF250R/RX will be a cable guide (FIG 2.1) that you will need to remove and not reuse.
4. Take the inner radiator guard mount and attach the supplied mounting bracket to the inner mount using 2 of the provided M5x12 socket head bolts. (FIG 3) Match up the inner mount 12-6021-02L with LM bracket for the Left side and part number 12-6021-02R with RM bracket for the Right side.
5. Tighten socket head bolts installed in step 4 using a 4mm Allen wrench.
6. Pull the radiator slightly away from the frame to slide in a provided M6x20 Hex head bolt from the inside out on the lower louver mounting hole.
7. TURN PAGE OVER → →



FIG 1

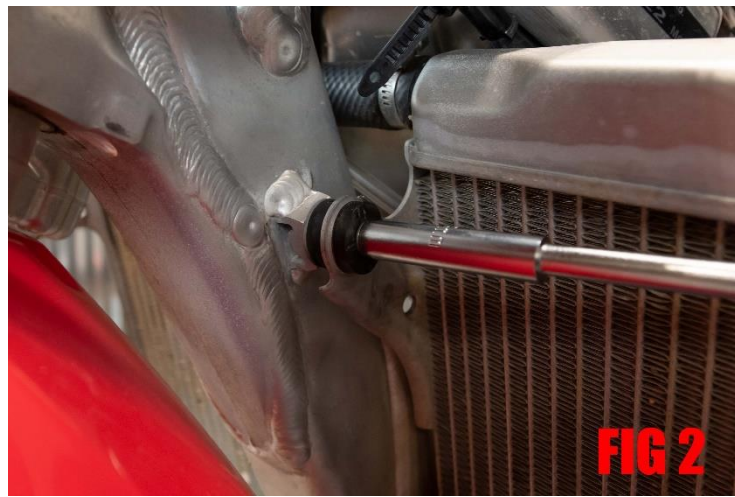


FIG 2



FIG 2.1



FIG 3

Honda Radiator Guard Installation Instructions
Part Number: 12-6021

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8. Take the inner guard mount for the side you are working on and slide the bolt installed in step 6 through the bottom mounting hole and take the provided lock nut and thread on to that bolt, leaving it loose for now. (FIG 4)
9. Take the OEM radiator mounting bolt and thread it through the inner mount, through the radiator mount and into the mounting hole on the frame. Tighten using an 8mm T-Handle or Socket. (FIG 5)
10. Using a combination 8mm wrench on the lower mounting bolt and a 10mm T-Handle or socket, tighten the nut on the bolt installed in step 7. (FIG 6)
11. Take a provided clip nut and clip it over the top out mounting hole of the radiator.
12. Take a provided M6x16 Hex head bolt, thread it through the outer mount 12-6021-03R for the right or 12-6021-03L for the left, and thread it into the clip nut. The part number labeled on the mount will face outward. Leave the bolt loose for now. (FIG 7)
13. Take the front plate with the part number 12-6021-01L for left or 12-6021-01R for right depending on the side you are working on and line it up with the front mounting holes. Take 7 of the provided M5x12 socket head bolts and thread them in the mounting holes. Tighten using a 4mm Allen wrench. (FIG 8)
14. Go back and tighten the bolt you installed in step 12 using an 8mm T-Handle or Socket. (FIG 9)
15. Repeat the process on the opposite radiator.
16. Using the OEM bolts removed in step 1, reinstall the radiator shroud and tighten using an 8mm T-Handle or Socket.
17. Reinstall the seat with the OEM bolts and tighten using an 8mm T-Handle or socket.
18. Have Fun and enjoy your next ride.

